

Work Order ID 65791

Wednesday, January 26, 2011 10:00:14 AM

Page 2

Item ID: D4038-044 Accept

Revision ID:

Setup Start

Item Name: Angle Assembly, Aft. RH

Stop

Start Date: 1/26/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 2.00

Customer:

Ref:

Inf Friday 28/01

Work Order ID 65791

Wednesday, January 26, 2011 10:00:14 AM

Page 1

Item ID: D4038-044 Accept

Revision ID:

Setup Start

Item Name: Angle Assembly, Aft. RH

Stop

Start Date: 1/26/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 2.00

Customer:

Reference:

U/R

Approvals: Process Plan:

Tooling:

Date:

Run Start

QC: *U*

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4038	B U/R C <i>1/28/11</i>								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110		0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

Inspector to PC1

Day only

8/16/31 (2)

8/5/11/01/31 (2)

8/5/11/01/31 (2)

PRELIMINARY ISSUE

Picklist Print

Wednesday, January 26, 2011 10:00:11 AM

Page 1

Work Order ID: 65791

Parent Item: D4038-044

Parent Item Name: Angle Assembly, Aft, RH

Start Date: 1/26/2011

Required Date: 1/28/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4038-4		Manufactured	No				Each	2.0000		2			
Angle, Aft, RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST114				2					
					63328			2					
D4038-8		Manufactured	No				Each	1.0000		2			
Block													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST110				1					
					57972			1					
D4038-12		Manufactured	No				Each	1.0000		2			
Block													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST110				1					
					57980			1					
AN3-14A		Purchased	No				Each	64.0000		4			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST351				64					
					114941			14					
					115108			50					

EP 11/01/31
B65707 (2x)

EP 11/01/31
B65795 (2x)

EP 11/01/31
B65797 (2x)

EP 11/01/31

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

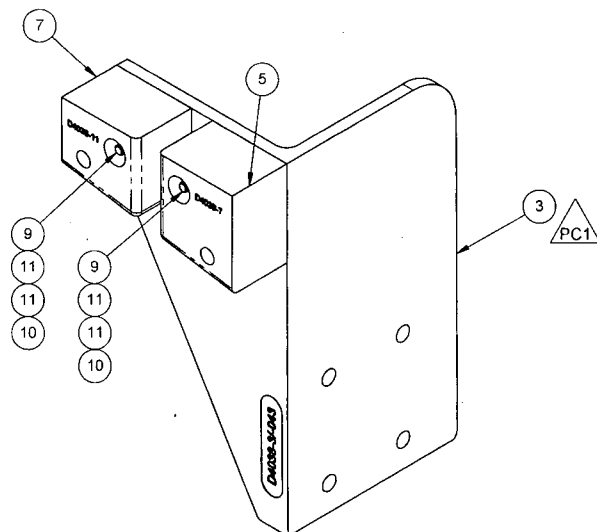
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

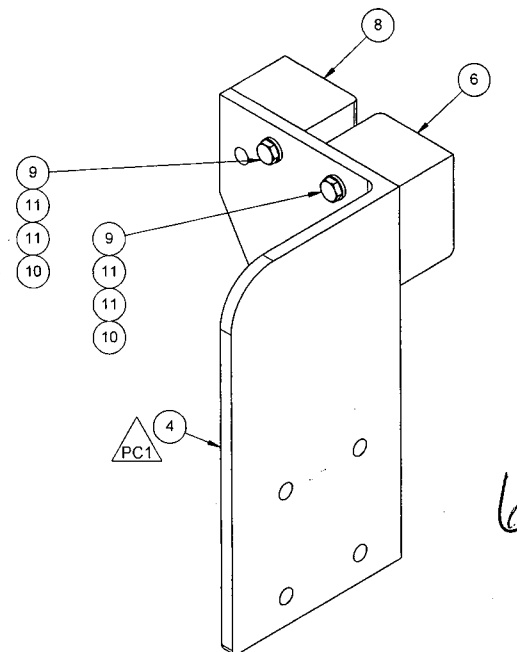
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	QTY. -043	QTY. -044	PART NUMBER	DESCRIPTION
1	X		D4038-043	ANGLE ASSEMBLY, AFT, LH
2		X	D4038-044	ANGLE ASSEMBLY, AFT, RH
3	1		D4038-3	ANGLE, AFT, LH
4		1	D4038-4	ANGLE, AFT, RH
5	1		D4038-7	BLOCK
6		1	D4038-8	BLOCK
7	1		D4038-11	BLOCK
8		1	D4038-12	BLOCK
9	2	2	AN3-14A	BOLT
10	2	2	MS21042L3	NUT
11	4	4	NAS1149D0363J	WASHER (AN960JD10)



D4038-043 ANGLE ASSEMBLY, AFT, LH 




D4038-044 ANGLE ASSEMBLY, AFT, RH 

NOTES:

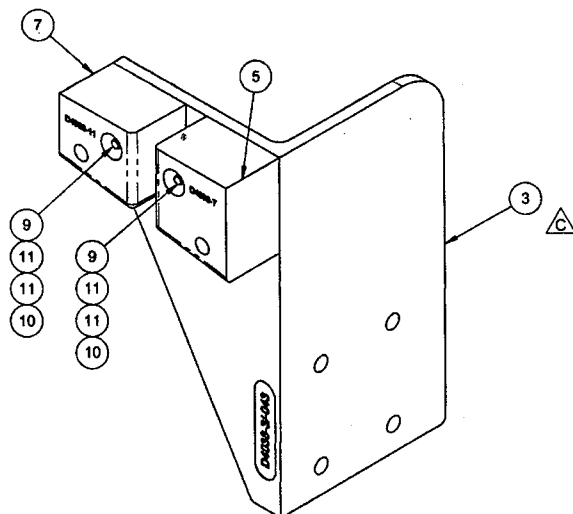
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -043 - 1.91 lbs
-044 - 1.74 lbs

PRELIMINARY ISSUE

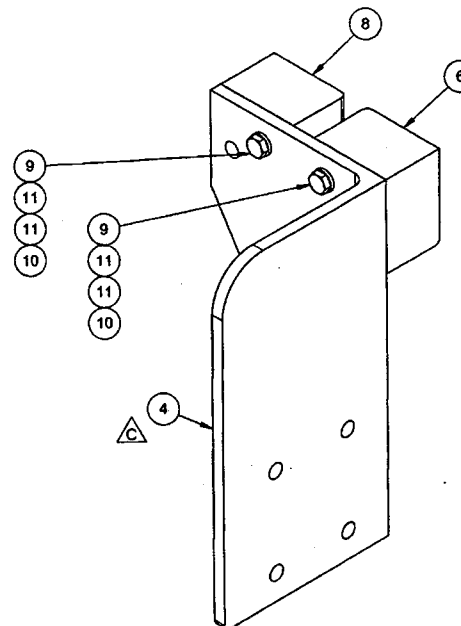
11.01.20

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4038
MFG. APPR.		REV. PC1
APPROVED		SHEET 2 OF 14
DE APPR.		TITLE BRACKET
DATE	11.01.20	SCALE NTS
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4		1	D4038-4	ANGLE, AFT, RH
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6		1	D4038-8	BLOCK
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9	2	2	AN3-14A	BOLT
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11	4	4	NAS1149D0363J	WASHER (AN960JD10)



D4038-043 ANGLE ASSEMBLY, AFT, LH



D4038-044 ANGLE ASSEMBLY, AFT, RH

NOTES:

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- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -043 - 1.91 lbs
-044 - 1.74 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4038	REV. C
MFG. APPR.			SHEET 2 OF 14
APPROVED		TITLE BRACKET	SCALE
DE APPR.			NTS
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R 2011-01-31 D